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- a conductor pattern on the first surface extending in part to the vicinity of selected vias,
- a plurality of copper film segments on said second surface shaped to provide indented solder ball contact pads which extend in part to the vicinity of selected vias, and 5
- a conductive means for selectively interconnecting said conductor patterns with portions of said copper film segments respectively.
- 2. The flexible circuit as described in claim 1 wherein selected copper film segments extend into said vias and substantially through the thickness of said dielectric.
- 3. The flexible circuit as described in claim 1 further including a layer of copper partially or fully filling said indentations.
- **4**. The flexible circuit as described in claim **1** which ¹⁵ further includes a layer of nickel and of gold over the interconnect patterns and solder ball contact pads.
- 5. The flexible circuit as described in claim 3 which provides the interconnection circuitry for a substrate of an area array integrated circuit package.
- 6. The flexible circuit as described in claim 1 wherein said base dielectric film comprises a polyimide polymer in the range of 0.003 to 0.006 inches in thickness.
- 7. A double sided electrical interconnection flexible circuit substrate for an integrated circuit package to enable interconnecting an integrated circuit chip to an external circuit including:
 - a base dielectric film in the range of 0.003 to 0.006 inches thickness having a plurality of vias extending from the first major surface to the second major surface of said dielectric,
 - a conductor pattern on the first surface extending in part to the vicinity of selected vias,
 - a plurality of copper film segments on said second 35 surface, selected ones of said segments extending into

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selected vias, and substantially through the thickness of said dielectric, wherein said segments are shaped to provide solder ball contact pads with indentations on said second surface,

- a conductive means for selectively interconnecting said conductor patterns with portions of said copper film segments respectively, and
- a layer of nickel and of gold over the interconnect patterns and solder ball contact pads.
- 8. The double sided electrical interconnection flexible circuit substrate for an integrated circuit package as in claim 7 wherein said solder ball contact pad indentations are partially or fully filled with a layer of copper.
- **9.** A double sided electrical interconnection flexible circuit substrate for an integrated circuit package to enable interconnecting an integrated circuit chip to an external circuit including:
 - a base dielectric film in the range of 0.003 to 0.006 inches thickness having a plurality of vias extending from the first major surface to the second major surface of said dielectric,
 - a conductor pattern on the first surface extending in part to the vicinity of selected vias,
 - a plurality of copper film segments on said second surface shaped to provide solder ball contact pads which extend in part to the vicinity of selected vias,
 - a conductive means for selectively interconnecting said conductor patterns with portions of said copper film segments respectively, and
 - a layer of nickel and of gold over the interconnect patterns and solder ball contact pads.

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